

Mounting Solutions:

Two Sculptures from the National Museum of African Art on view at the Smithsonian Castle.
A review of 3 mount challenges & 3 mount solutions



Keith Conway
National Museum of African Art

Artist: Adebisi Akanji, Oshogbo Nigeria

Artist Adebisi Akanji in 1971,
photographed by the late
Dr. Roy Sieber

Cement Esso Petrol Station,
Oshogbo Nigeria



Displayed outside a garden in New York City for over 20 years,
they had been commissioned by Waldemar Nielson, past
president of
The African American Institute





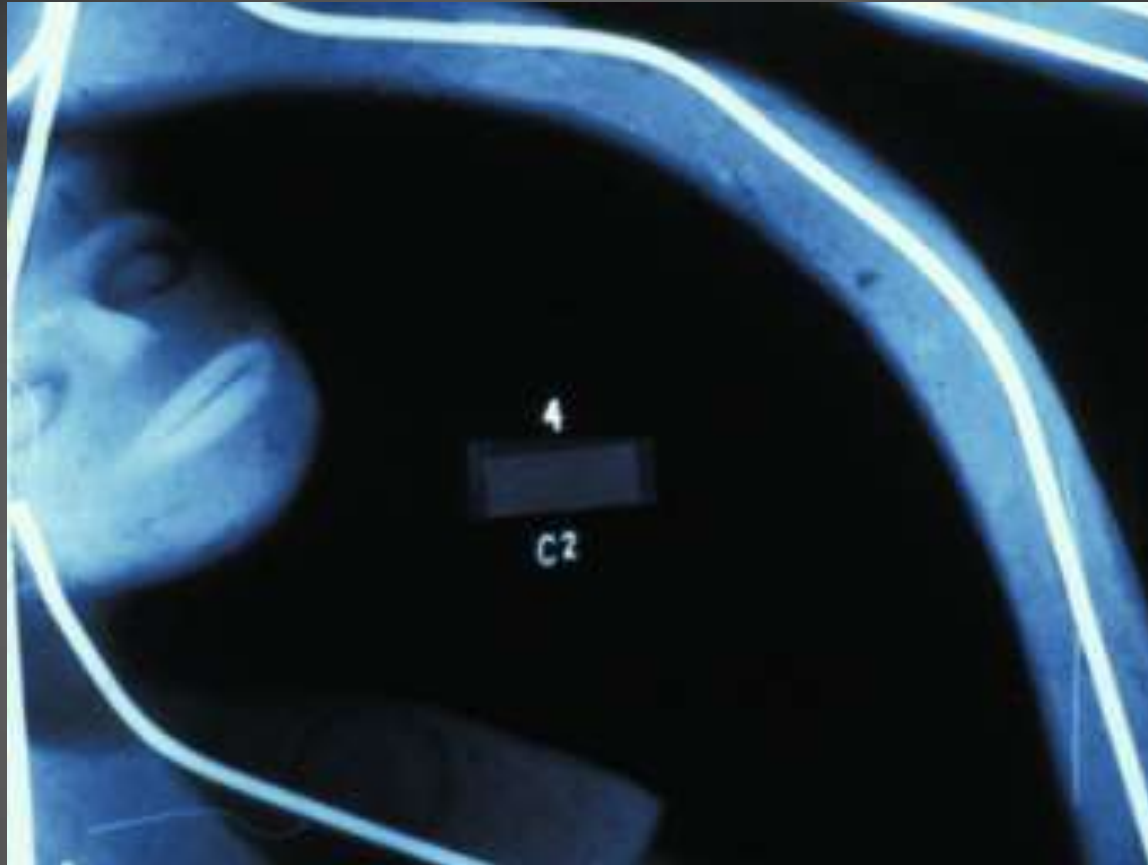
20 years of outside exposure to the elements led to severe degradation and corrosion

Chlorides present in the ground water exacerbated the corrosion of the armature rebar. The chlorides bond with iron to produce $Fe_2 Cl_3$, a corrosion product that is difficult to remove.



The screens were removed and transported back to the Smithsonian

The original concrete screens were replaced by replications from the original screens.



**The concrete screens were analyzed,
examined and x-rayed at the
National Museum of African Art**

Conservation treatments commenced





**After months of work,
Conservation was completed
The mount #1 support was designed.**

Here was the first challenge: how to support heavy, fragile objects that would eventually have hundreds of treatment areas, each screen weighing 350 pounds





An additional problem: the screens could not lay horizontal without the fear of fracture under their own weight. After close consultation it was decided that the mount could support the object with horizontal, vertical, & diagonal bars of stainless steel shaped like the object's artistic pattern and located behind the object.

The solution: support the object under 6 of its most robust areas, like supporting a person under their arms. The sculptures would be held at the top pr & pl corners, then the middle section at pl & pr support. Finally the base would be supported in 2 additional areas that could support weight.



Stainless Armature Mount supports from the back of the object.

This offered
vertical
support for
displaying and
horizontal
support for
transport.





The Armature Mount-Mountmaking begins: first the stainless for the mount had to be cut with a plasma cutter. This metal cutting system greatly improves the ability to cut many stainless components rapidly. Here is a basic plasma cutter & compressor system that was used.

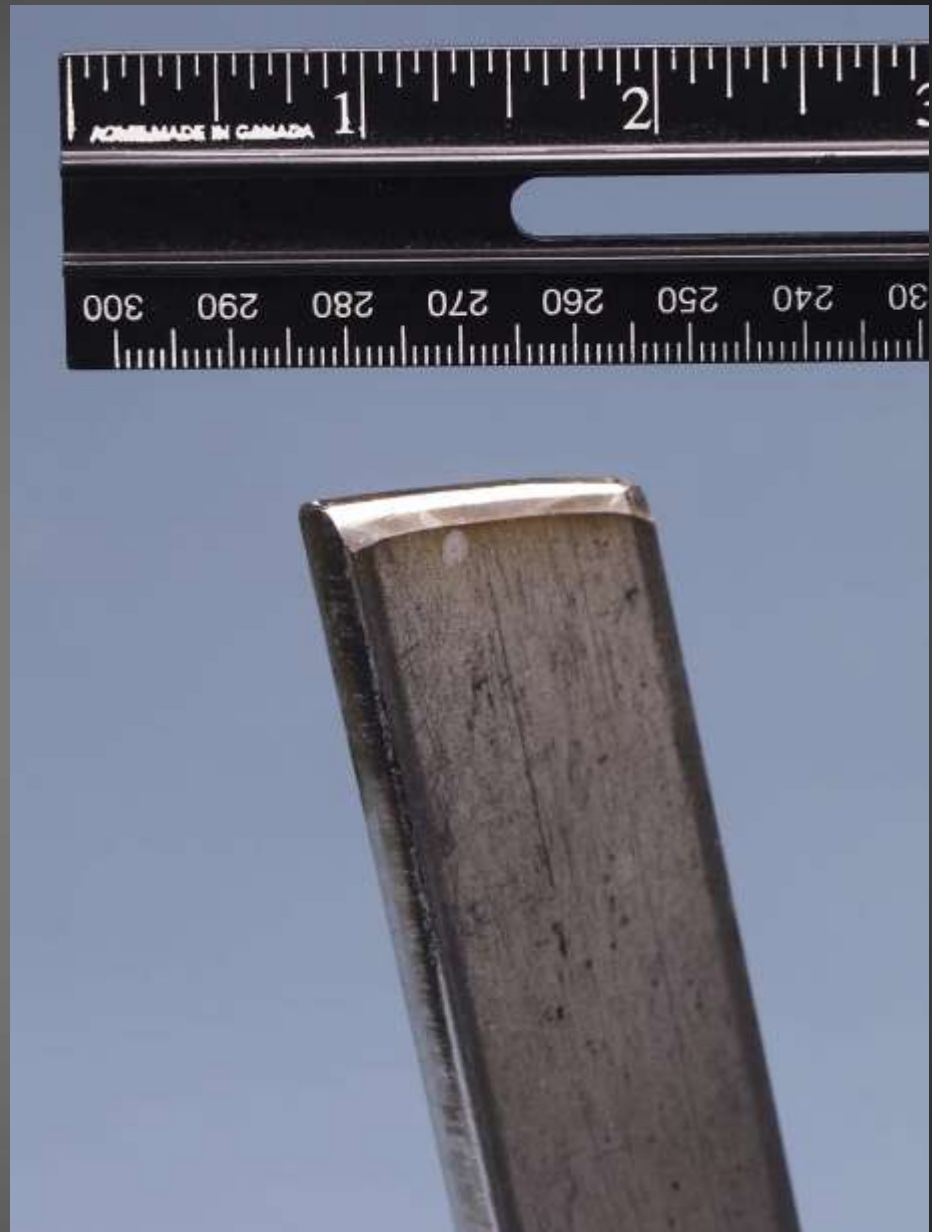
During the cutting process, the tip & electrode touch the metal & the ionized gas is heated to plasma and the pressure from the compressor pushes the plasma through the work.



Grind away & shape flat surfaces,
edges & welding bevels.



**Bevel stainless
steel edge
before
connecting
with TIG
Welding.**



TIG:
Tungsten
Inert
Gas. It joins
stainless
steel

Just a few
Highlights



Beginning TIG, The Tungsten Electrode in action, the real view





TIG Welding the back and armature support for the Oshogbo Concrete Screens.

Fireproof bricks and fire resistant plywood template. Each piece of stainless carefully measured and joined.

Molten Stainless joins the metal at the molecular level.



Front armature support view pr



Front armature pl view



Rear armature view



Bottom support registration armature



**The 2nd challenge: how to hold both the object and the armature holding the object for exhibition display, transport & storage?
Solution: A stainless support frame.**

The stainless steel support frame (75 lbs) was made, which provided support for positioning the objects in vertical upright for display and horizontal positioning for transport and storage.



The concrete
screen &
mount,
(support # 1)
were fitted
together





The concrete screen & mount were attached to stainless frame, (support #2) Now over 400 lbs.

¼ -20
Screws
attached
the mount
to the
frame into
threaded,
drilled &
tapped
holes





Exhibition Name: A Concrete Vision, Oshogbo Art in the 1960's

**Smithsonian National Museum of African Art
Year 2000.**



Screens traveled to London, (Tate Modern Museum): Packed & shipped with support armature mounts (#1), & steel frames,(#2).



In 2005 the acting Secretary requested that 2 Oshogbo sculptures be exhibited in the newly renovated area of the Smithsonian Castle called “The Commons”

Presenting challenge #3: How to elevate two 400+ lb objects over 16 feet in the air safely over both wood cases housing priceless artifacts and the public.

Smithsonian Castle 2005, challenge & solution #3.



Solution: A double steel track system was installed to support mounts for objects. The sculptures were mounted on steel easels (support #3).

The easel is firmly bolted to a steel assembly that is grounded into the Castle floor, between the casework.



Installation of the Akanji Concrete screens

The installation of the screens required careful measurements a power forklift fitted with a custom lifting rig for both screens & the talented Smithsonian installation crew



When the Concrete Screens, armature mounts, & steel frame were moved from the forklift, they were placed on the easel and were supported by a steel shelf bolted to the steel easel frame.



Doubled nut
rear
attachment
from the
steel easel to
the Stainless
steel frame



A rear view shows all 3 mount solutions in action.

- 1.) **The stainless mount armature:** supporting the object from underneath in 6 robust places & when in a horizontal position.
- 2.) **The stainless frame:** attached to the mount now supports the stainless armature
- 3.) **The steel easel mount:** (tan colored) supports and is attached to the stainless frame that supports both mount and object.



Rear armature view shows the 3 mount solutions, the easel has an angle cut



The seismic mitigation test

On August 23rd 2011 Washington DC experienced a 5.8 earthquake. Although the Smithsonian Castle towers suffered some damage, the mounted objects in the Commons area including the Akanji concrete screens remained firmly in place and suffered no damage.





**The Smithsonian Institution Castle,
Washington DC, today 2012**